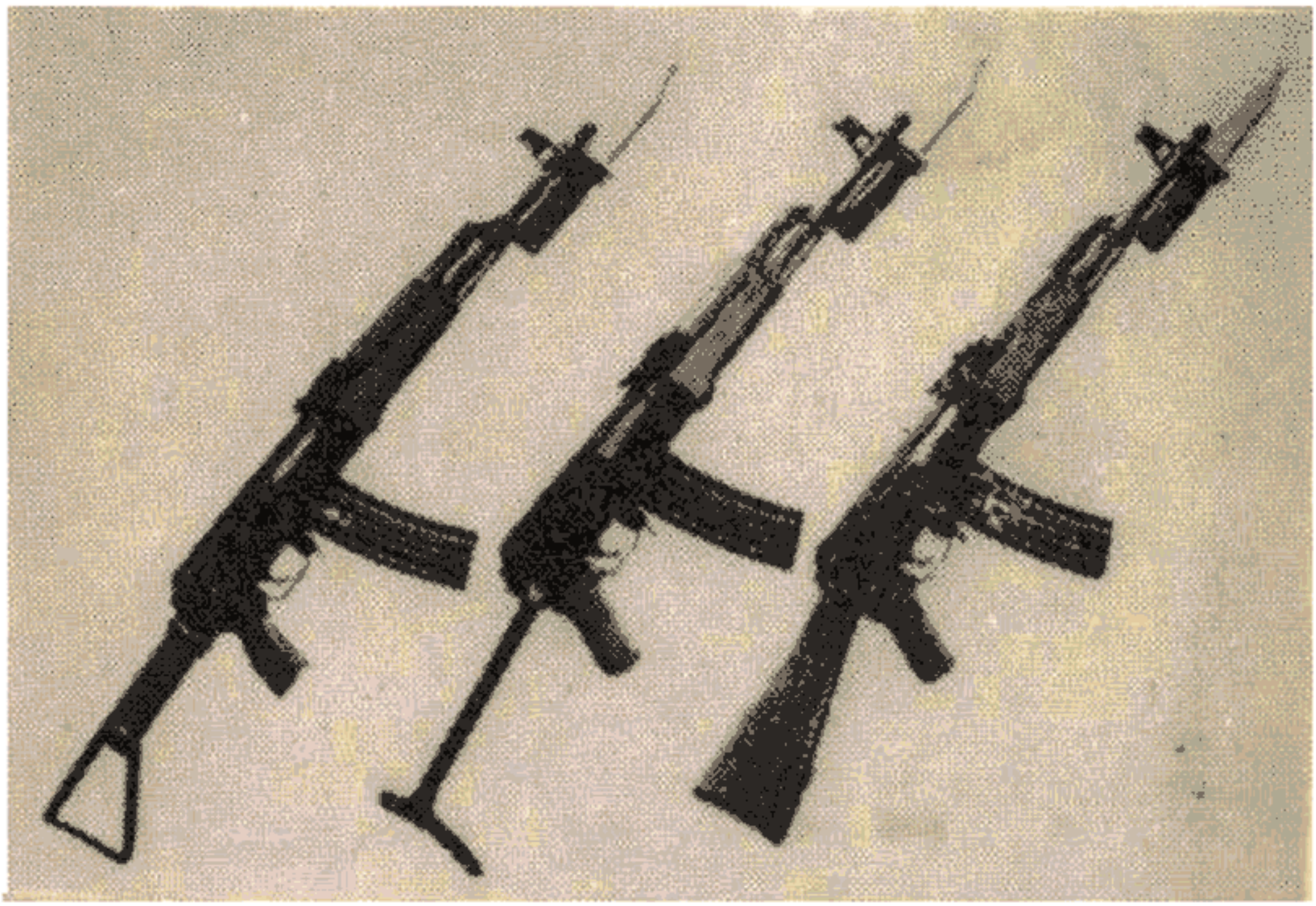
NORINCO

84S Series 5.56mm

Semi—Automatic Rifle

INSTRUCTION MANUAL



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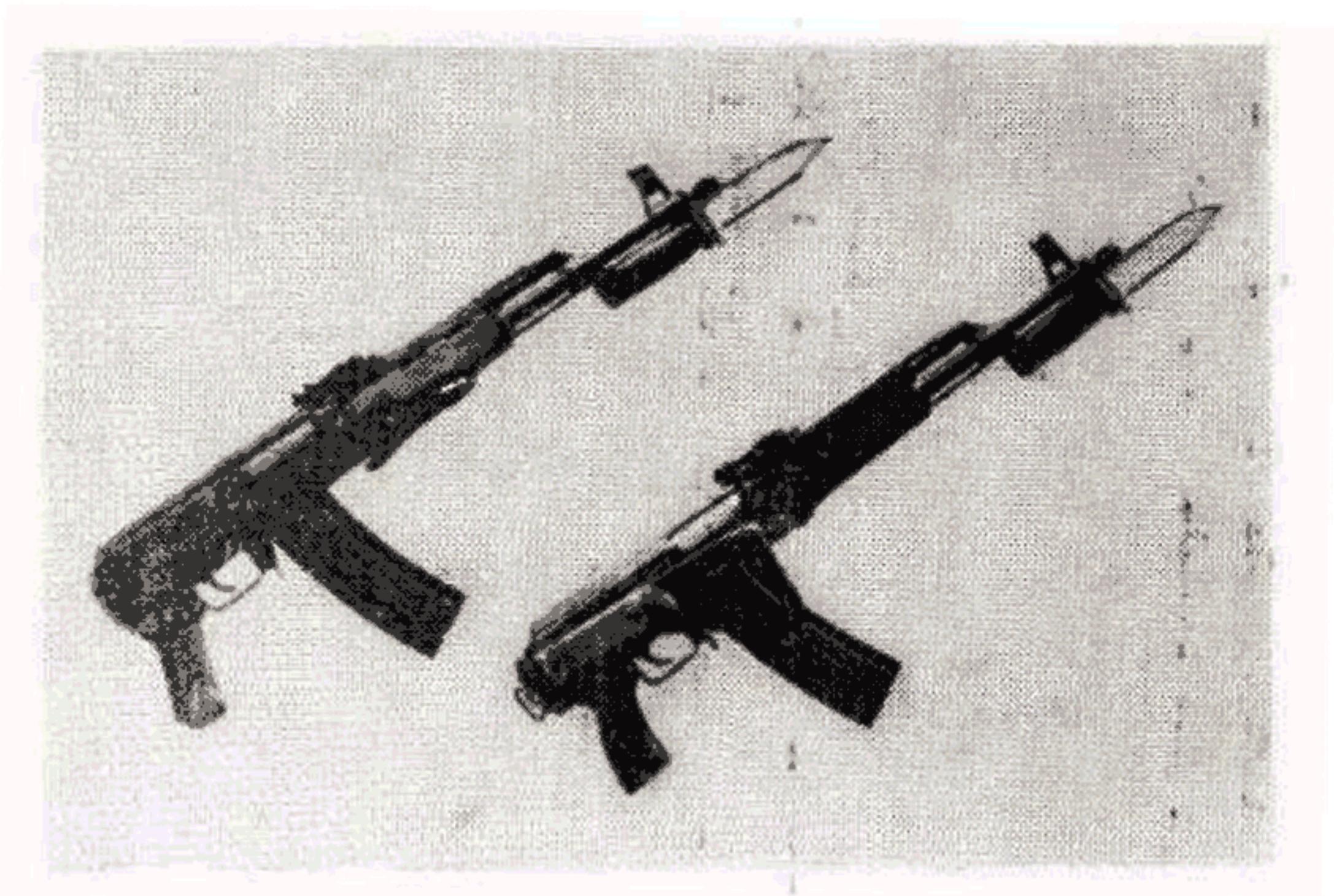

8 4 S—1　　8 4 S—2

OPERATION

1. Firing. Depress the safety lever to the lower position "F" to make the rifle in the firing position.

2. Safety. Place the safety lever in the upper position "S" to put the rifle in the "On-Safe" position.

3. Stock folding and unfolding. For metal folding stock versions ,84S-1 and 84S-2,simply depress the stock release button to fold or unfold the stocks.

DISASSEMBLY AND REASSEMBLY

1. Disassembly

a. Remove the magazine by pushing forward on the magazine latch while pulling the magazine down and out of the receiver.

b. Remove the bayonet by depressing the lock release button and slide the bayonet forward and off the rifle.

c. Remove the cleaning rod by pulling the cleaning rod head out and upward from its retainer.

d. Push forward on the action return spring

retaining block and lift the action cover from the receiver.

e. Remove the action return spring retaining block by pushing forward to clear the receiver slot and lifting up.

f. To remove the bolt carrier and the bolt, place the safety in the "On-Safe" position and draw the bolt carrier assembly to the rear and out of the receiver, pivot the bolt clockwise to the rear and turn the bolt. Next remove the bolt from the bolt carrier by extracting it towards the gas piston.

g. To remove the upper handguard assembly, lift upon the lock lever on the right side of the rear sight until it will allow the upper handguard assembly to be removed.

h. To remove the accessory kit from the 84S, depress the buttplate cap with the index finger the amount necessary for the accessory case to be ejected from the buttstock by the buttplate spring. To remove the accessory kit from the 84S-2, depress the accessory case retainer with the cleaning rod head the amount necessary for the accessory case to be ejected for at least 10mm.

2. Reasse mb ly

Reassembly is just the reverse of steps for disassembly.

After, reasse mbly, pull the corking handle to the rear and release, then pull the trigger to check reassembly is properly done. Place the safety in the "On-Safe" position.

CARE AND CLEANING

1. Keep the rifle in a safe place and away from fire. Frequent oiling is necessary especially under humid condition to prevent rust and damage. Always keep the rifle in good condition.

2. Wipe rifle clean of all dirts. Wash rifle with fresh water and wipe it dry whenever it has been contaminated by acid, alkaline, salty water or sea water.

3. Clean and inspect rifle at regular intervals and after each firing. Carefully clean the gas regulator and the bore after stripping. Apply an uniform coat of gun oil on all moving parts and the bore following the cleaning.

4. Keep the chamber and the rifled bore

clean. Check the bore before firing to make sure it is clear of any obstruction.

PARTS LIST

1 Rear Sight base

2 Barrel

3 Bottom handgurd front hoop

4 Gas connector

5 Bottom handgurd

6 Upper handgurd assembly

7 Front sight base

8 Front sight base pin

9 Front sight adujsting block

10 Front sight

11 Flash suppressor pin spring

12 Flash suppressor pin

13 Flash suppressor

14 Cleaning rod

15 Rear Sight spring

16 Rear Sight

17 Slide

18 Slide catch spring

19 Slide catch

20 Lock lever

21 Bottom handgurd washer

22 Piston
23 Piston pin
24 Bolt carrier
25 Firing pin
26 Firing pin spring
27 Bolt
28 Firing pin retaining pin
29 Extractor pin
30 Extractor spring
31 Extractor
32 Firing mechanism pin spring
33 Trigger
34 Sear spring
35 Sear
36 Hammer spring
37 Hammer
38 Recoil spring cam
39 Recoil spring
40 Guide rod assembly
41 Recoil spring rod
42 Hammer Pin
43 Trigger pin
44 Safety assembly
45 Magazine latch pin
46 Magazine latch spring
47 Magazine latch

48 pistol grip

49 Grip screw

50 Magazine assembly

51 Receiver cover

52 Buttstock

53 Rear screw

54 Receiver assembly

55 Accessory chamber spring

56 Bult swivel assembly

57 Butt swivel screw

58 Buttplate

59 Accessories

60 Buttplate screw

61 Buttplate cap assembly